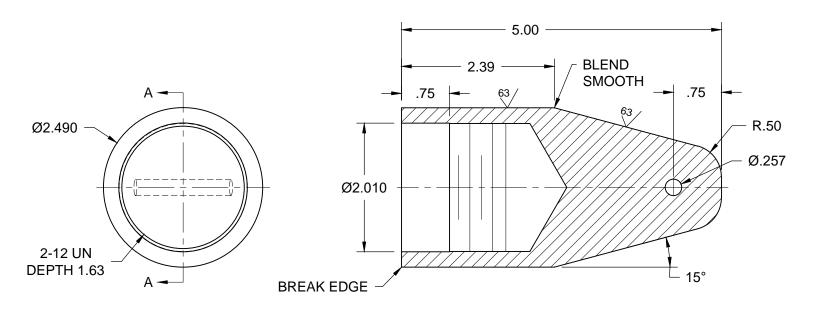
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	REVISIONS											
REV	DESCRIPTION	DATE	INITIAL	APPROVED								
1	CHANGED ANGLE FROM 10° TO 15°, ADDED #2.01 C-BORE, AND 1in, TO LENGTH PER DAVE.	11/12/09	WP	DW								



SECTION A-A

NOTES

1. CLEAR ANODIZE MIL-A-8625, TYPE I, CLASS I.

RED BARN MACHINE

M/R BLADE BOLT ALIGNMENT GUIDE

				DWG NO. RBT18504 REV 1						
					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:	DRAWN BY: PERRITT APPROVED Divid				
ASS QT	Y ASSY QTY	B/O	PART#	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5°	HEAT TREAT FINISH SPEC	
			-	1	GUIDE	6061	Ø2-1/2 x 4-1/4	.X ± .1 ANGLES ±.5	SPEC	
								UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	USED ON MODEL	
								.015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 204, 205, & 212	
	ASSY #							SCALE NTS DATE 11-	9-09 SHEET 1 of 1	